

SYSTEM ENGINEERING WORKSHOP

How to come to a design in a systematical way

Application:
an Autonomous Snail Mail Delivery System

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WHAT IS THIS WORKSHOP ABOUT?

- **Common Design Problem:**
 - run for a design,
 - but design did not do what it was supposed to do
 - discovered late, too late for conceptual change
- **Some Observations:**
 - designer goes for first idea he gets
 - rejecting designs in group discussions
 - patching of designs to cover up for non compliances
 - unnecessary constraints from superiors or customers

WHAT IS THIS WORKSHOP ABOUT? (continued)

- **Example: Satellite Structural Design**
 - suppose structures engineer started on a design much too early
 - he/she is buried in detailed analyses (FEM, thermal etc.)
 - design focussed around specialty of this engineer
 - users of satellite and other subsystems start to complain
- **Root Cause**
 - engineer had not looked into users needs sufficiently
 - engineer had not considered other options sufficiently



Need for
Systematic Design

WHAT IS THIS WORKSHOP ABOUT? (continued)

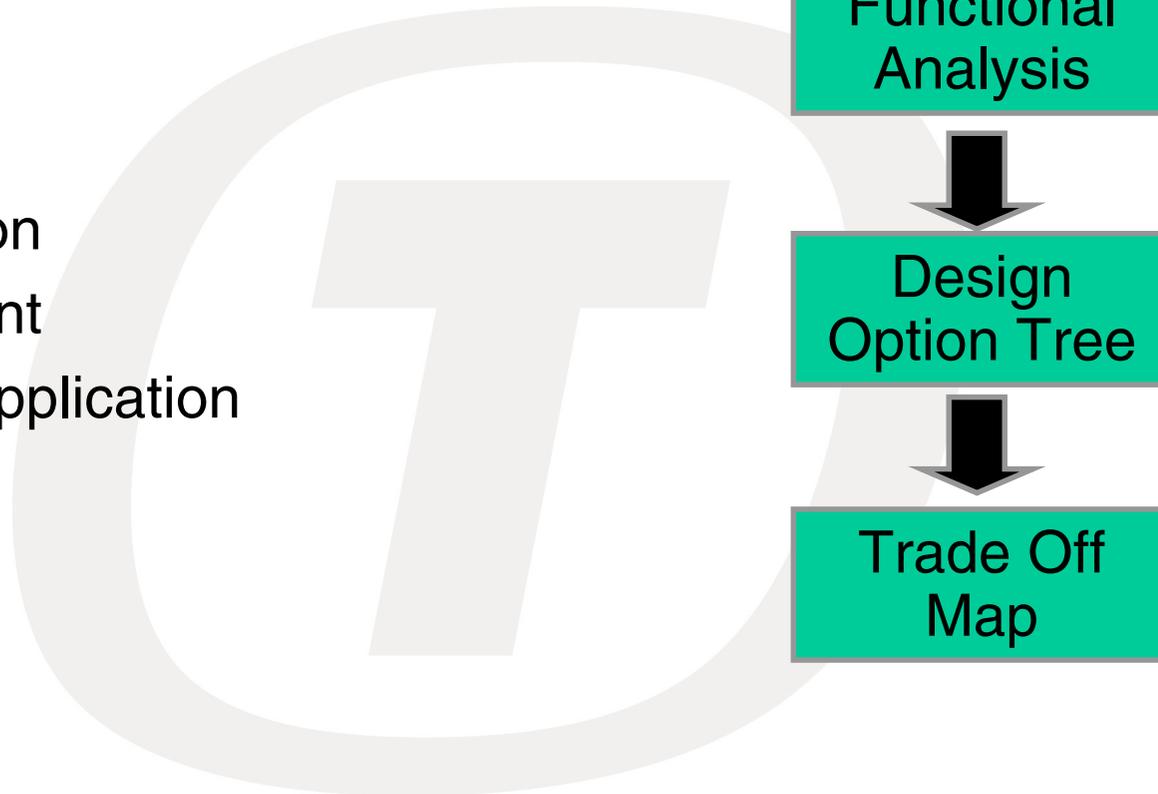
- **In this workshop:**
 - a three step approach to a systematic design process
 - not unique, not solving all problems, but a possible tool for the engineer
- **Origin of the tools:**
 - papers/lectures of other industries (Fokker Space, Alenia)
 - my own application in every day practice in space engineering work
 - not unique to aerospace:
 - industrial designers are used to requirements, alternatives and trade-offs (coffee-machines, vacuum cleaners : not quite a satellite!)
 - managers designing human processes in factories or maintenance stations

GOAL OF THE WORKSHOP

- **Goal:**
 - experimenting with a systematic way of working
 - find out for yourself what you can do with it
 - discover that by starting at the user and working your way up to design, you get a design with a good foundation
- **Working in groups:**
 - each group goes to the same process
 - will the results be different?
 - cross fertilization during breaks ?

STRUCTURE OF THE WORKSHOP

- **Introduction**
- **3 Sessions:**
 - Explanation
 - Assignment
 - Student Application
- **Discussion**
- **Conclusion**



APPLICATION:

Autonomous Snail Mail Delivery System

- **The application:**
 - a system that distributes mail (packets and letters) in a big office building
 - system picks up the mail at the front door when it arrives
 - and then *autonomously* does it job
- **The idea:**
 - you get some *Requirements* and *Constraints* from a customer
 - your task: come up with a concept that can do this job (delivering mail)
- **On purpose:**
 - top level systems
 - easier to work with, more common sense

SYSTEM REQUIREMENTS & CONSTRAINTS

- **Main Function:**

- to deliver snail mail in a large office building to mail boxes
 - pick up mail at entrance of building
 - mail comes as letters and packets
 - mail delivery time at entrance uncertain
 - undeliverable mail to be collected centrally

- **Constraints:**

- autonomous delivery (no personnel)
- no major adaptations to building
- shall not interfere with personnel
- various floors in building
- low cost
- fast delivery of mail

- **Assume:**

- mail contains identification codes
- building has elevators, stairs

- **Focus on:**

- how to get mail from the entrance into the right mail box
 - manipulating the mail
 - transporting it through the building

REQUIREMENTS

- **First half of the workshop concentrates on *Requirements*.**
 - We'll get to the design later...
- **Requirements communicate:**
 - What should it do?
 - How well should it do that?
 - What kind of interfaces are there?
- **Real Requirements are Design Independent!**
 - They do not specify what the system design shall *be*,
but
 - what that design shall *accomplish*

SESSION 1: Functional Analysis

- **Example: magnetometer and science instrument**
 - “how should I make the requirements, I don’t know the design ?!”
 - “I can’t come up with specs until I have designed the whole thing!”
- **Difficult to start NOT designing right away**
 - Designing is fun!
 - What are those requirements about anyway?
- **How to get then to Requirements?**
- **Solution is the functional analysis:**
 - specify the functions of your system
 - top-down approach
 - design independent

SESSION 1: Functional Analysis (continued)

- **Starting Point**
 - main functional description of the system
 - “transport three people into low earth orbit”
 - “measure the magnetic field”
 - “communicate with system operator and report back”

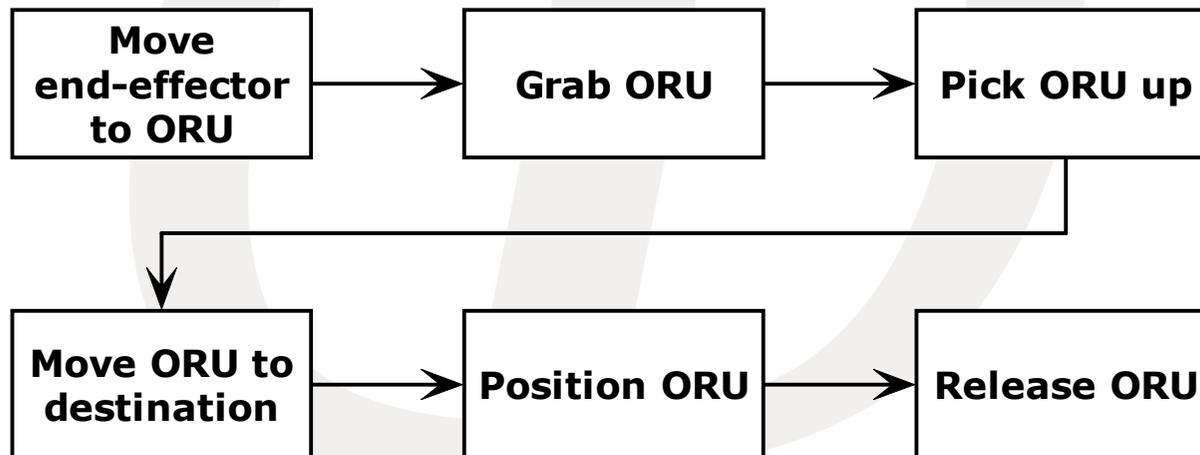
- **Split the functional description out in sub-functions**
 - Functional Decomposition
 - AND tree diagram: each block is composed of all the branches below it

- **Try to be complete!**
 - difficult
 - try functional flow diagrams to identify new functions

SESSION 1: Functional Analysis (continued)

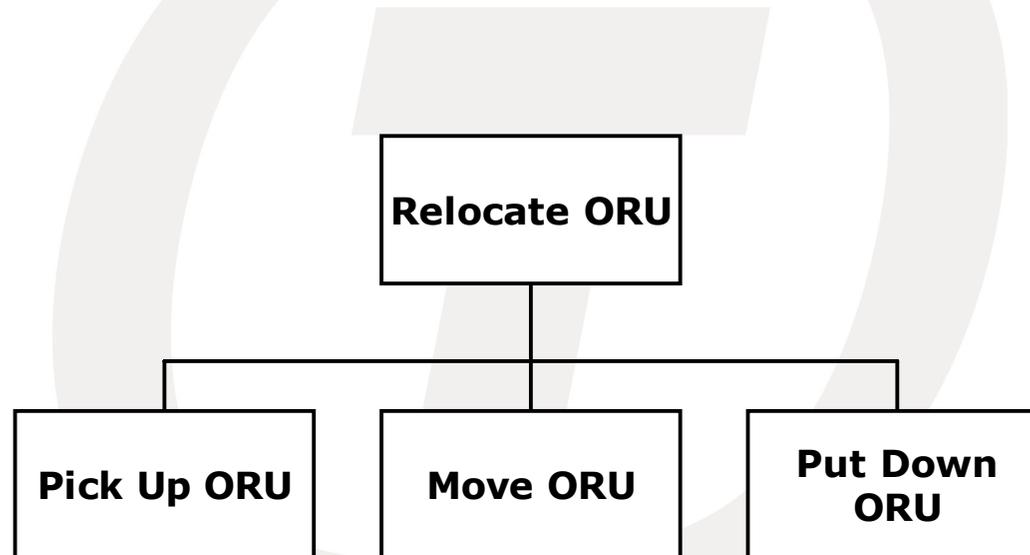
Example of a Functional Flow Diagram Space Robot Manipulator

Main Function: Relocate an ORU



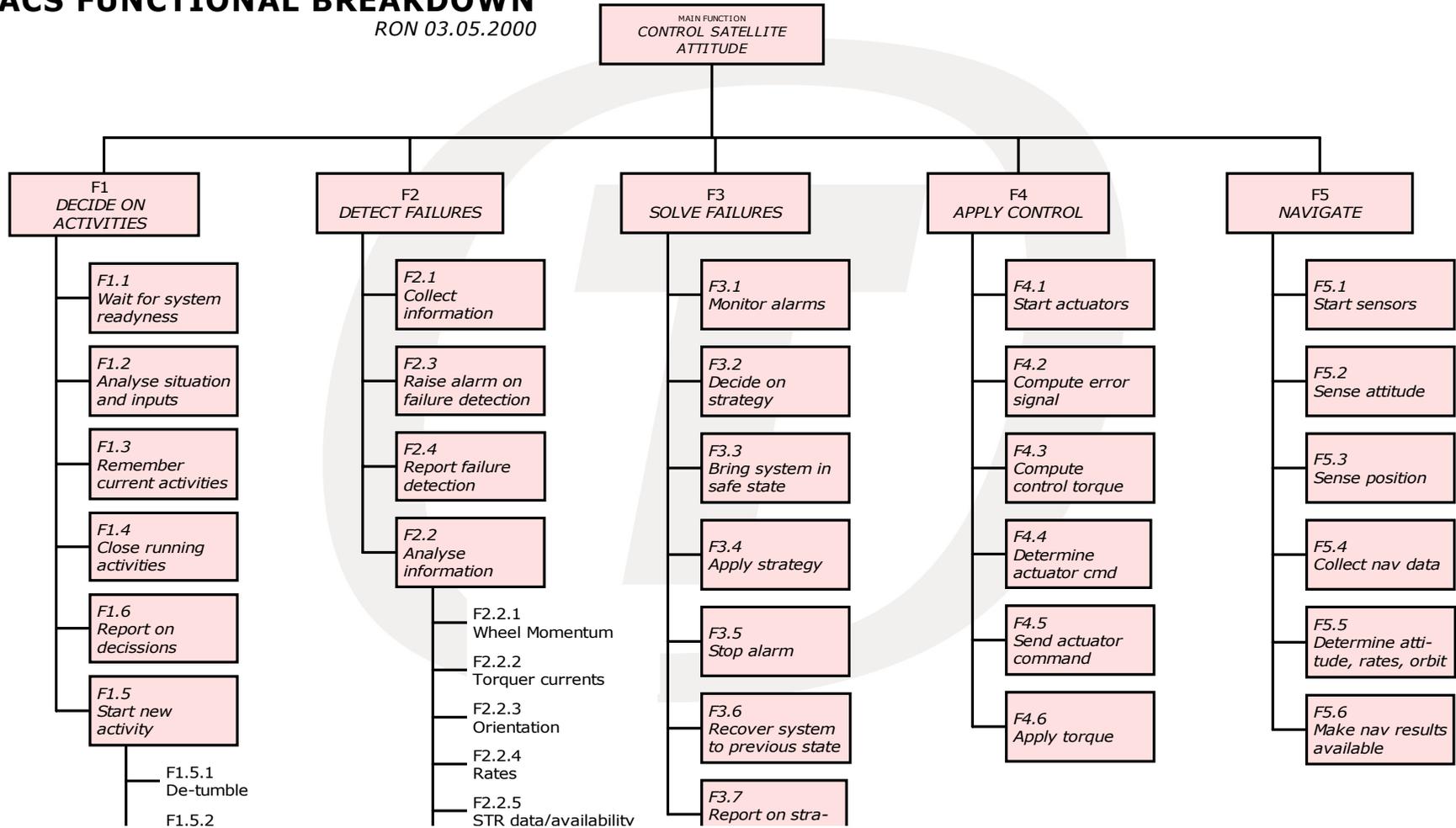
SESSION 1: Functional Analysis (continued)

Example of a Functional Tree Space Robot Manipulator



SESSION 1: Functional Analysis (continued)

mACS FUNCTIONAL BREAKDOWN RON 03.05.2000



SESSION 1: Requirements Derivation

- **Functional Analysis has given us the Step Up to Requirements Specification**
- **Common Mistakes**
 - making requirements after designing the system
 - making requirements by just writing down whatever comes up in your head
 - making design specific requirements
- **Function of the Spec is to:**
 - drive the design (not to define it)
 - have a set of rules to see what the system should do
 - have a set of test objectives for validation
- **Use the Functional Tree as an input for Requirements Specification**

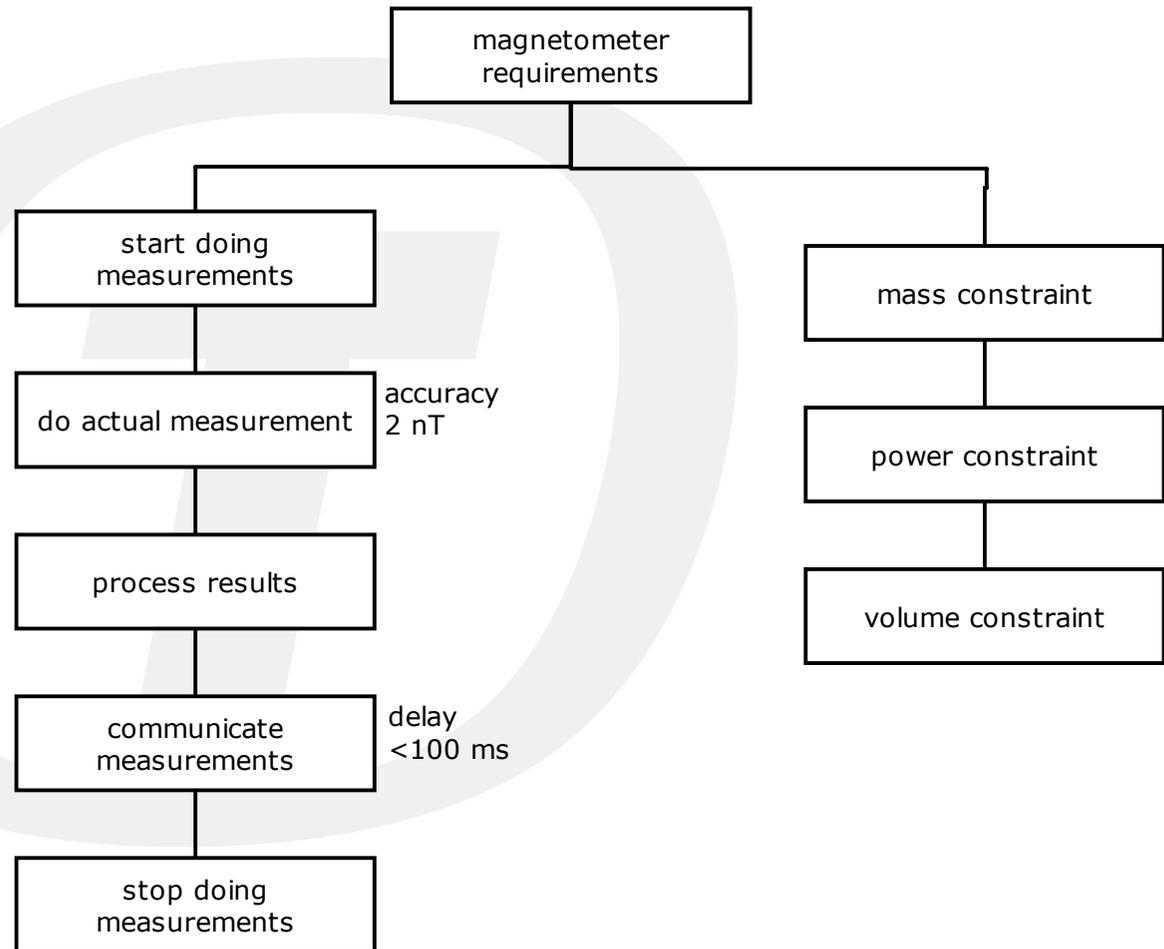
SESSION 1: Requirements Derivation (continued)

- **Tool: Requirements Discovery Tree**
 - this is the functional tree augmented with
 - constraints
 - performance specs
- **Example: Magnetometer**
 - initial requirement only specified the measurement performance
 - with a functional tree, all sorts of things could have been specified

SESSION 1: Requirements Derivation (continued)

- **Example:
Magnetometer**

- Limited Tree
- Requirements for enabling and disabling measurements have been identified
- A delay in communication is introduced
- Functional requirements
- Constraints on mass, power and volume



SESSION 1: Requirements Derivation (continued)

Magnetometer Requirement Spec could now look like:

- R1: The magnetometer shall measure the magnetic field in three axes.
- R1.1: The accuracy of the field measurements shall be 2 nT RMS.

- R2.1: The magnetometer shall only start measuring after it has been enabled.
- R2.2: The magnetometer shall stop measuring after it has been disabled.

- R3: The magnetometer shall perform the necessary pre-processing of the measurements.

- R4: The magnetometer shall transmit the measurements through its interface.

SESSION 1: Requirements Derivation (continued)

- **Information Sources:**

- Functional Behavior comes from Functional Tree
- Constraints come usually from above (customer!)
- Performance Requirements:
 - customer specified
 - other subsystems
 - self derived

SESSION 1: Assignment

- **Identify Main Function of your System**
 - Use this as the starting point for your functional tree
- **Create a functional Flow Diagram of your System**
 - concentrate on high level
 - work out lower levels later
 - time is often a good parameter to use for the flow
- **Create the Requirements Discovery Tree of your System**
 - derive functions from functional analysis
 - augment this with the constraints you can identify
 - give id numbers to each function
 - end product is the requirements discovery tree

SESSION 2: Design Options

- **Often: designer has some idea of what his design will look like**
 - designers specialty
 - focussing on a specific aspect of the design because of good ideas in that area
 - customer or boss prescribes a certain solution
- **It is questionable though if you get the best design solution**

SESSION 2: Design Options

- **Example: Small Satellite with electric propulsion**
 - aerospace company wanted to build a national communications satellite (LEO, smallsat, low cost)
 - company had a new business development: **electric propulsion**
 - needed a flight opportunity
 - satellite attitude control had to be done with electric thrusters,
 - according to management
 - by far not the best option,
 - led to a power driven design (large solar arrays)
 - large costs and risk
 - more applicable design had been **gravity gradient stabilisation**
 - simplicity, cheaper, less risk

SESSION 2: Design Options (continued)

- **Results of too early start with design:**
 - not all *user needs* are identified and thus not in the design
 - so, design needs patching, becoming less optimal
 - designer does not want to change concept because he is married to it by now
 - a change of concept costs lots of money and schedule delays
 - another design that was more optimal and better is available but was never discovered

- **Solution:**
 - come up with concurrent alternatives: **Design Options**
 - these have to be tested against requirements before adoption of a concept

SESSION 2: Design Options (continued)

- **Example: Star Tracker Temperature Effects**
 - New contract required large temperature differences on Star Tracker
 - T has an effect on background signal of a CCD image of the sky
 - Software was to cope with this
 - Initially, it was difficult to find a solution
 - Application of the design option tree gave about 10 different solutions
 - Final selection was simpler than anyone could have imagined

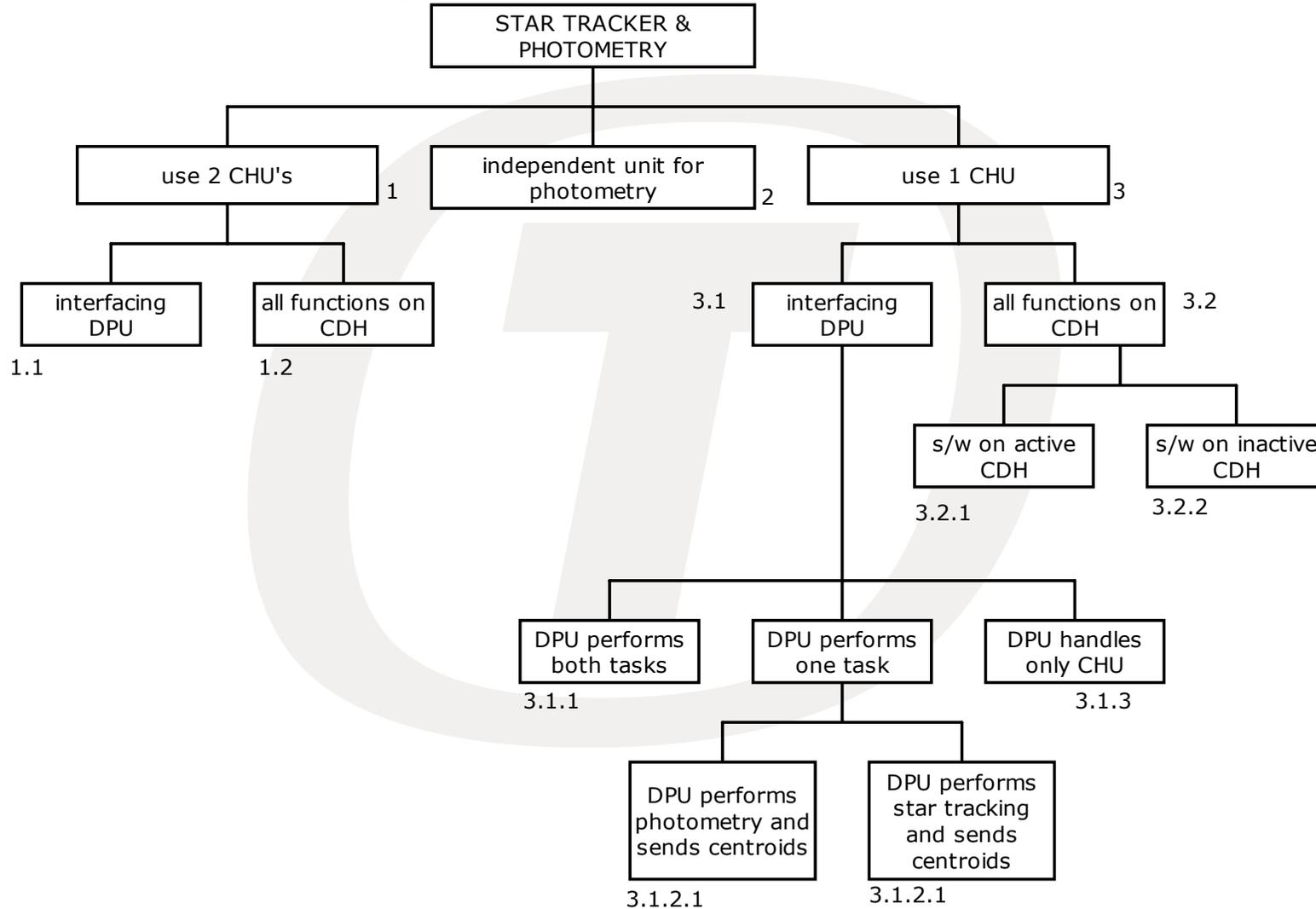
SESSION 2: Design Options (continued)

- **Developing different design options**
 - gives you the chance to sort out pros and cons of all options
 - gives you a head start for the review
 - when reviewer has alternative, it has probably come up in your design option tree already, and you know why it is less optimal!
 - You will be able to find simpler solutions than what you initially thought of
 - It structures the discussion

SESSION 2: Design Options (continued)

- **Design Option Tree**
 - yet another tree!
 - it lists different options for the design implementation
 - do not try to kick out strange or obviously wrong solutions
 - start out with a brain storming session
 - try to find common elements and structure the options in a tree

SESSION 2: Design Options (continued)



SESSION 2: Assignment

- **Assignment:**
 - Create the Design Option Tree
 - Do a small brain storming session on design options
 - do not kick out out bad options
 - be creative, think about strange and impossible solutions
 - Give ID numbers to all end options
 - End product is the Design Option Tree

SESSION 3: Trade Off Map

- **Last step is the final selection of the Design**
 - We have different solutions
 - We also have requirements
- **Combine these in the Trade Off Map:**

	Weight	Criterion 1	Criterion 2	Criterion 2
Design 1				
Design 2				
Design 3				
Design 4				

SESSION 3: Trade Off Map

- **What is the Trade Off Map?**
 - Select Trade Off Criteria from the requirements and constraints
 - List the Design Options horizontally
 - List Criteria vertically
 - Assign Weights to the Criteria
 - Fill in relative scores of each design option to each criterium
 - Total the scores for each design, with help of the weights
 - The best option will have the highest score
 - If no best option, add more criteria

SESSION 3: Trade Off Map

- **Do not include ALL design options**
 - There are always clearly infeasible design options in the tree
 - Eliminate those
 - Options that you can not analyse, should be set aside.
- **Design Criteria**
 - Design criteria come from requirements and constraints
 - Constraints are most important

SESSION 3: Trade Off Map (continued)

Table 1: STR and Photometry Trade Map.

Criterion	W	1.1	1.2	3.1.1	3.1.2.1	3.1.2.2	3.1.3	3.2.1	3.2.2
Bus load	3	-	-	-	--	---	---	-	-
Mass	3	--	0	--	--	--	--	0	0
Power	2	---	-	--	--	--	--	0	-
Volume	1	--	0	--	--	--	--	0	0
CDH Memory Load	2	-	--	-	-	--	--	---	--
CDH Processor Load	3	+	-	+	-	--	--	---	-
Extra H/W Work	1	-	-	-	-	-	-	-	-
Extra S/W Work	2	0	-	-	-	--	--	--	-
DPU Processor Load	1	-	0	--	-	-	+	0	0
ACS STR Redund.	2	+	+	-	-	-	-	-	+
		-16	-13	-21	-29	-39	-37	-25	-13

SESSION 3: Assignment

- **Assignment:**
 - Select the Trade Off Criteria
 - Select the Weights
 - Select the Design Options (from Design Option Tree)

 - Create the Trade Off Map
 - Fill In the Trade Off Map

 - Select the best design

 - End product is the Trade Off Map with selected Design(s)

CONCLUSIONS

- **Three steps to a design**
 - Functional Analysis and Requirements Derivation
 - Design Options
 - Trade Off Map
- **Gives a good idea about Requirements**
- **Gives better chances for Optimal Design**
- **Forces to think about Alternatives**

CONCLUSIONS (continued)

- **No guarantee for success:**
 - You can still mess it up!
 - Discipline is needed to have a chance
- **Use these tools as you please**
 - Their use is not always justified, sometimes it is a burden
 - Bend the tools to your own needs
 - Sometimes, only some of them apply
 - Think about what you do: don't just follow the standard. You never know if it applies!